

PARTS LIST

PARTS ORDERING INFORMATION

How To Order Parts

1. Identify the parts required by referring to the following pages for part numbers and part descriptions. For parts pertaining to the LiftMaster Industrial Duty Door Operator, refer to the LiftMaster owner's manual included with the door.
2. To place an order for all parts, including parts associated with the LiftMaster door operator, contact your local Rytec representative or the Rytec Customer Support Department at: 800-628-1909 or 262-677-2058 (fax).
3. To ensure the correct parts are shipped, please include the serial number of your door with the order. The serial number is located inside one of the side panels. (See Figure 86.)

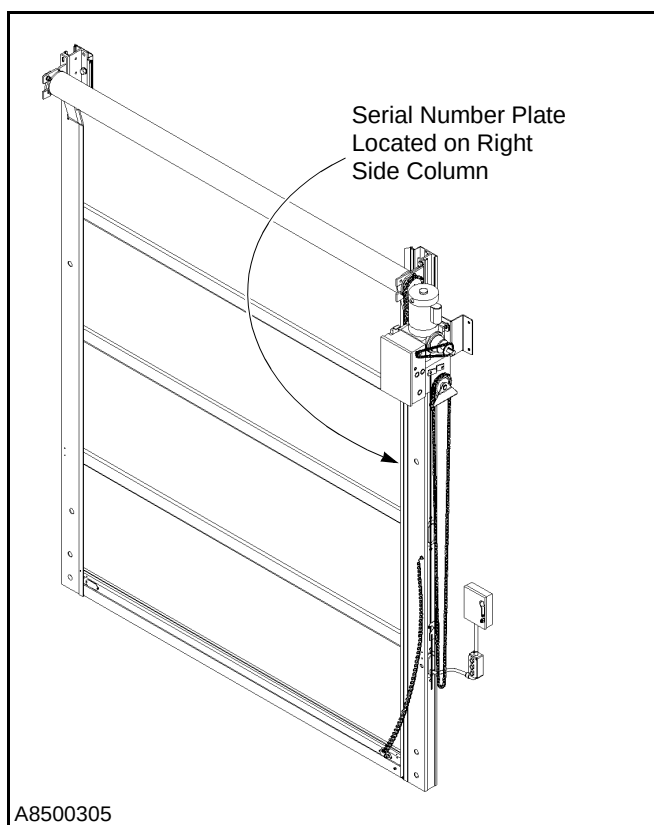


Figure 86

Substitute Parts

Due to special engineering and product enhancement, the actual parts used on your door may be different from those shown in this manual.

Also, if a part has been improved in design and bears a revised part number, the improved part will be substituted for the part ordered.

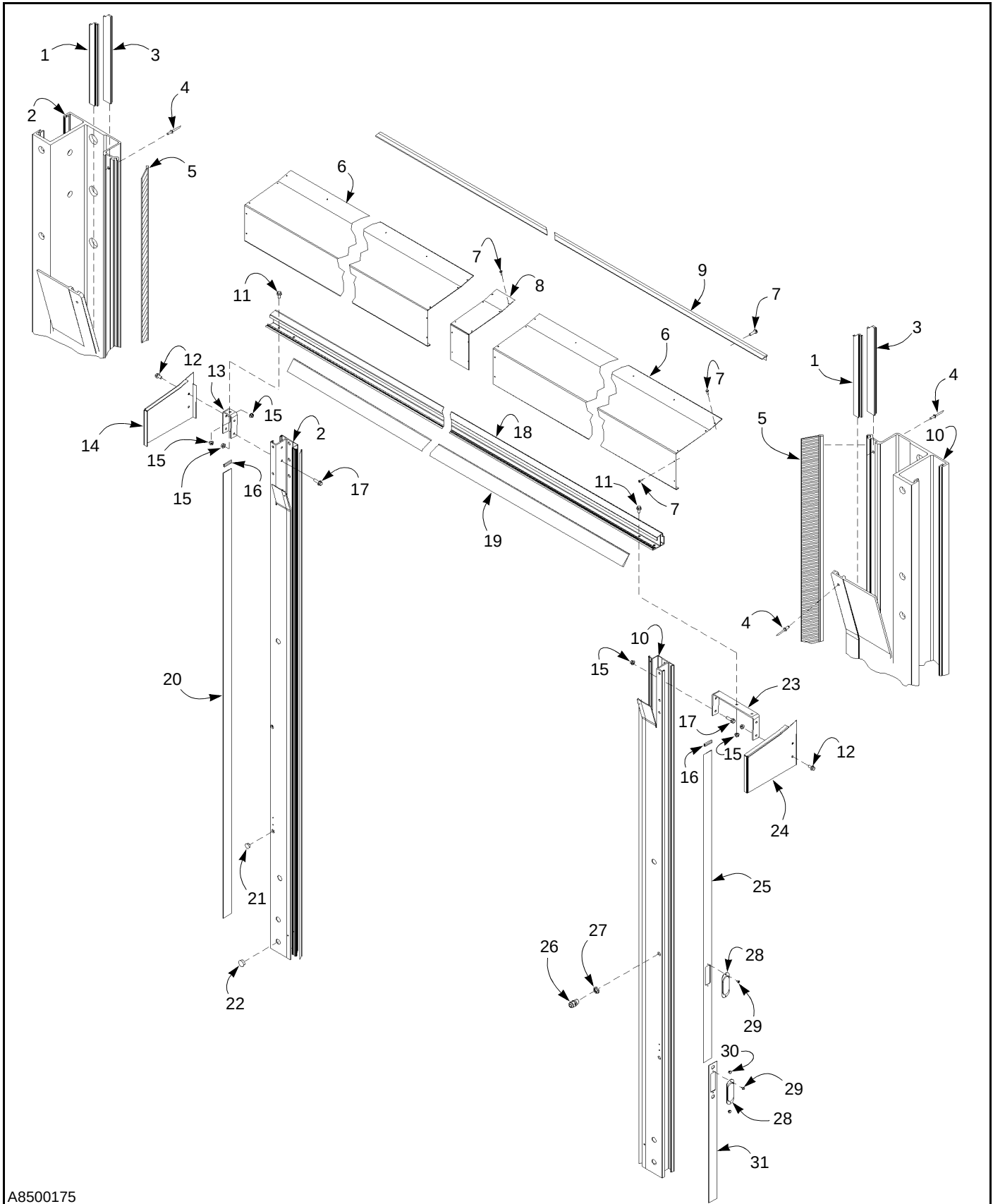
Return of Parts

Rytec will not accept the return of any parts unless they are accompanied by a Return Merchandise Authorization (RMA) Form.

Before returning any parts, you must first contact the Rytec Customer Support Department to obtain authorization and an RMA form.

PARTS LIST—SIDE COLUMNS AND HOOD

SIDE COLUMNS AND HOOD



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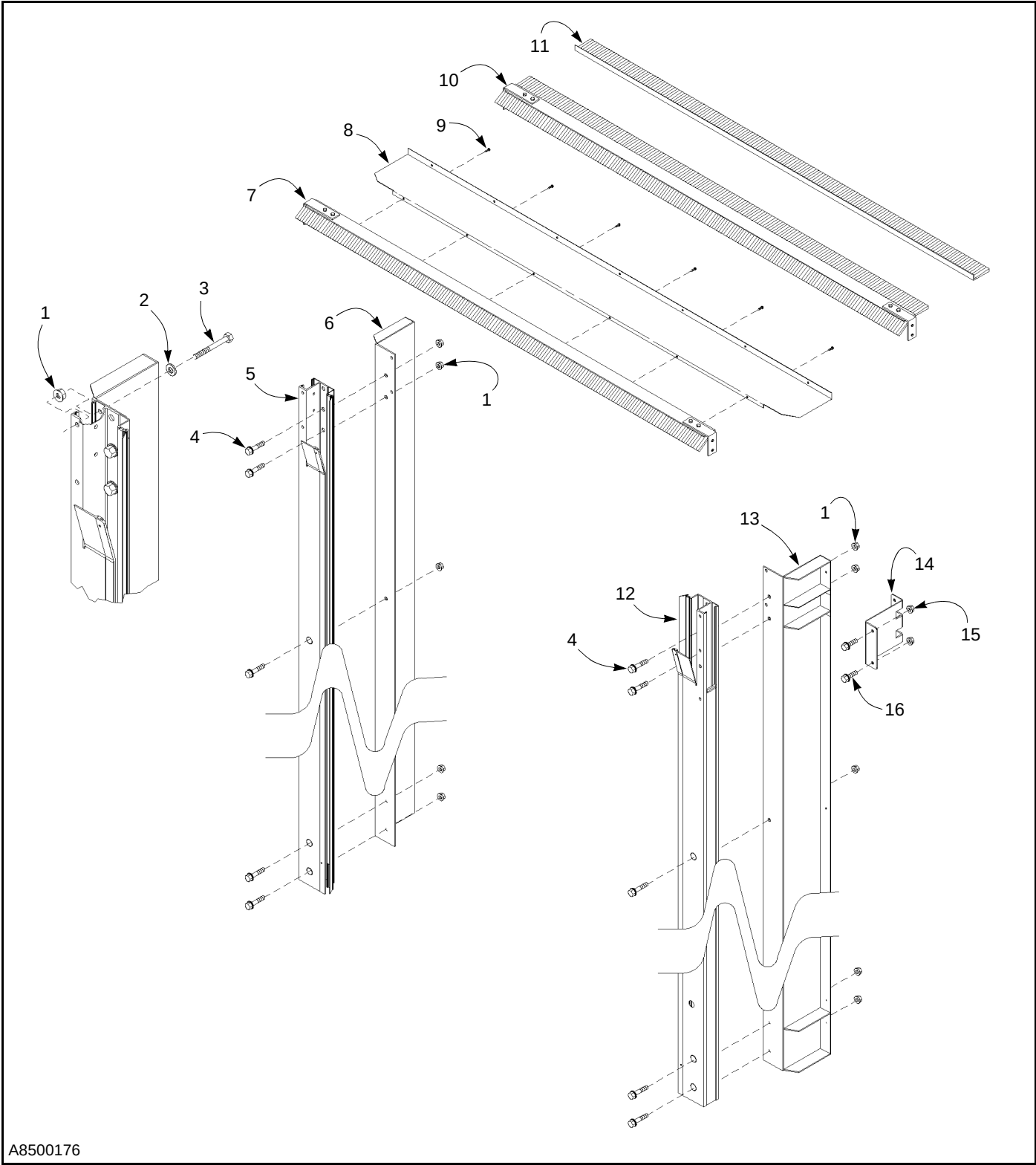
Figure 87

PARTS LIST—SIDE COLUMNS AND HOOD

ITEM	QTY.	PART #	DESCRIPTION
1	2	0-705-011*	Wear Strip, Front
2	1	0-899-883*	Side Column, Left (Right Drive)
	1	0-899-884*	Side Column, Left (Left Drive)
	1	0-703-916	Side Column, Left, used w/ Pullout (see page 38)
3	2	0-705-011*	Wear Strip, Rear
4	12	0-556-323	Rivet, 1/8-in. Dia.
5	2	0-007-178	Weather Seal
6	2	0-802-023	Hood Cover, End Section (optional – NOTE: If single piece hood is used, refer to item 32.)
7	A/R	0-551-050	Screw, 5/16-18 x 3/4-in. Self-Tapping Sheet Metal
8	1	0-802-024*	Hood Cover, Center Section (optional)
9	1	0-703-839*	Extrusion, Cover
10	1	0-899-917*	Side Column, Right (Right Drive)
	1	0-899-918*	Side Column, Right (Left Drive)
	1	0-703-917	Side Column, Right, used w/ Pullout (see page 38)
11	8	0-550-261	Screw, 3/8-16 x 1 1/4-in. Serrated-Flange
12	7	0-550-254	Screw, 3/8-16 x 3/4-in. Serrated-Flange
13	1	0-703-024	Support Bracket, Non-Drive Side (w/ optional hood)
14	1	0-802-020	Hood End Cover, Left (optional)
15	19	0-553-229	Nut, 3/8-16 Serrated-Flange
16	2	0-704-004	Liner, Edge

ITEM	QTY.	PART #	DESCRIPTION
17	4	0-550-261	Screw, 3/8-16 x 1 1/4-in. Serrated-Flange
18	1	0-703-035*	Extrusion, Spreader
	1	0-703-874	Extrusion, Spreader (used w/ right side motor w/ hood and thru beam emitter)
	1	0-703-875	Extrusion, Spreader (used w/ right side motor w/ hood and thru beam emitter)
19	1	0-009-177*	Weather Seal, Brush 3-in.
	1	0-009-178*	Weather Seal, Brush 4-in.
	1	0-009-179*	Weather Seal, Brush 5-in.
20	1	0-702-019*	Side Cover, Non-Drive Side
21	2	0-704-006	Plug, 0.53-in. Dia., Dome
22	A/R	0-704-005	Plug, 1 1/4-in. Dia., Dome
23	1	0-703-837	Support Bracket, Optional w/ Hood, Drive Side
24	1	0-802-019	Hood End Cover, Right (optional)
25	1	0-702-016*	Side Cover, Top, Drive Side
26	1	0-014-491	Cord Grip, 1/2-in. NPT
27	2	0-014-492	Lock Nut
28	2	0-004-004	Cover, Outlet Box
29	4	0-551-325	Screw, #10-16 x 1/2-in. Phillips Pan-Head, Self-Tapping, Serrated-Flange
30	A/R	0-704-008	Plug, 7/8-in. Dia., Dome
31	1	0-702-193	Side Cover, Bottom, Drive Side
32	1	0-802-022	Hood Center Section, One-Piece (not shown – optional item)

PULLOUTS

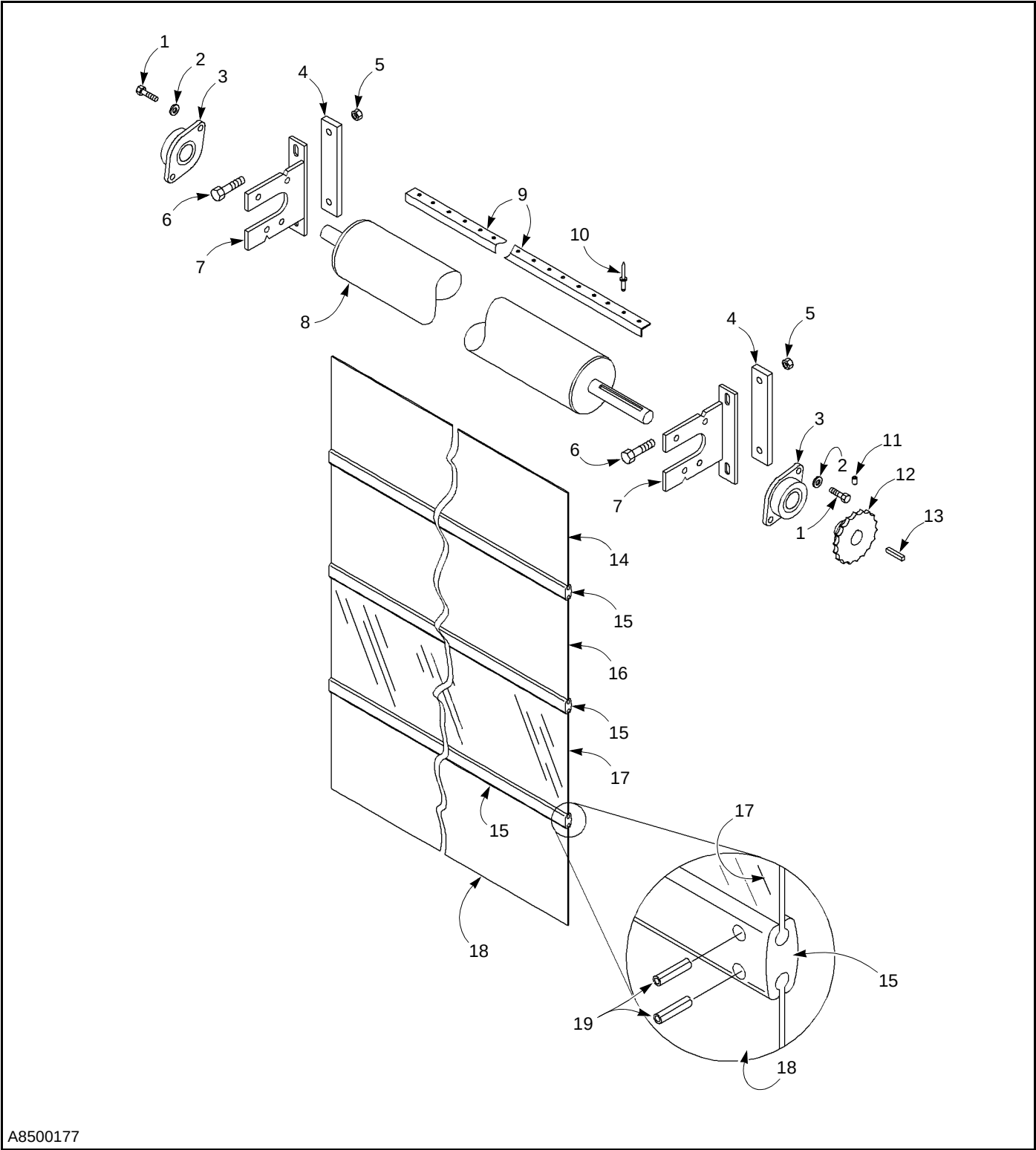


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Figure 88

ITEM	QTY.	PART #	DESCRIPTION
1	16	0-553-100	Nut, 1/2-13 Serrated-Flange Hex
2	4	0-555-145	Washer, 1/2-in. Flat
3	4	0-021-703	Screw, Hex, 1/2-13 x 6-in., Grade 5
4	10	0-550-303	Screw, 1/2-13 x 1 1/4-in. Serrated-Flange Hex, Grade 5
5	1	0-703-022*	Side Column, Left (see page 36)
6	1	0-799-504	Pullout, Left
7	1	0-799-507	Rear Spreader, Angle Z-Section Pullout, w/o Brush (optional item used w/ items 6 and 13)
8	1	0-702-804	Filler Sheet, Top, Angle Z-Section Pullout (optional item used w/ items 6 and 13)
9	10	0-551-014	Screw, 1/4-in. x 1-in. Self-Tapping Sheet Metal
10	1	0-799-507	Rear Spreader, Angle Z-Section Pullout, w/ Brush (optional item used w/ items 6 and 13)
11	1	0-009-129	Retainer Seal, 90° (optional item used w/ items 6 and 13)
12	1	0-703-021*	Side Column, Right (see page 36)
13	1	0-799-505	Pullout, Right
14	1	Consult Factory	Pullout Bracket, LiftMaster
15	2	0-553-100	Nut, 1/2-13 Serrated-Flange Hex
16	2	0-550-303	Screw, 1/2-13 x 1 1/4-in. Serrated-Flange Hex, Grade 5

DOOR PANEL AND FABRIC ROLL



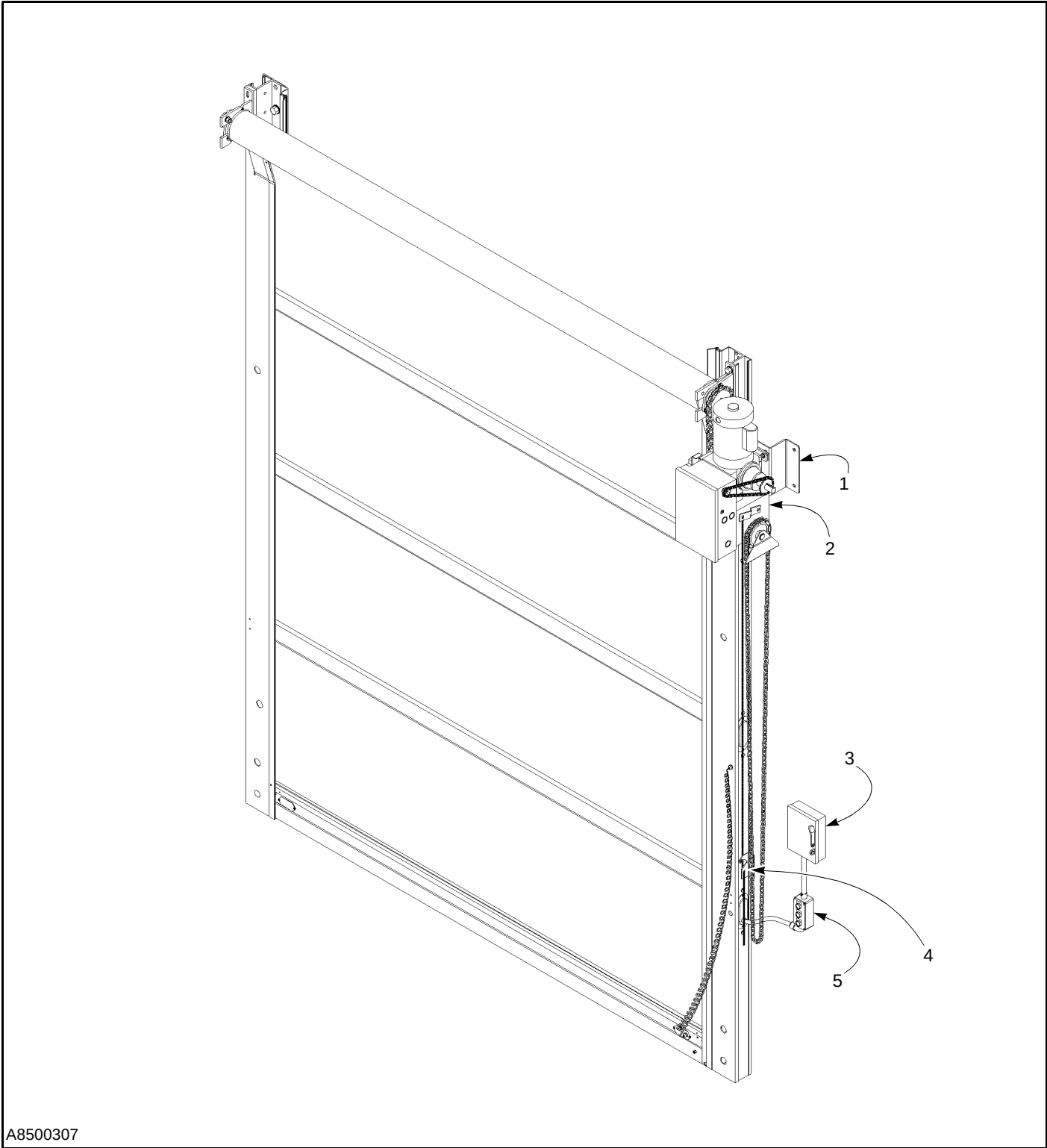
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Figure 89

PARTS LIST—DOOR PANEL AND FABRIC ROLL

ITEM	QTY.	PART #	DESCRIPTION
1	4	0-550-011	Screw, $\frac{7}{16}$ -14 x 1-in. Hex-Head Cap Screw
2	4	0-555-119	Lock Washer, $\frac{7}{16}$ -in.
3	2	0-704-010	Bearing
4	2	0-703-353	Spacer (required for over-sized doors only)
5	4	0-553-100	Nut, $\frac{1}{2}$ -13 Serrated-Flange Hex
6	4	0-550-303	Screw, $\frac{1}{2}$ -13 x $1\frac{1}{4}$ -in. Serrated Flange, Hex-Head
	4	0-550-024	Screw, $\frac{1}{2}$ -13 x 2-in. Serrated Flange, Hex-Head (used w/ item 4)
7	2	0-799-1238	Bracket, Bearing Mounting
8	1	0-899-650*	Weldment, Drum, 5-in. Dia.
	1	0-899-941*	Weldment, Drum, $5\frac{1}{4}$ -in. Dia.
9	1	0-702-010*	Strap, Clamp, Panel Mounting
10	A/R	0-556-167	Rivet, $\frac{3}{16}$ -in. Stainless
11	2	0-551-044	Set Screw, Cone Point, $\frac{5}{16}$ -18 x $\frac{3}{8}$ -in., Alloy, SHSS (not shown – used with items 12 and 13)
12	1	0-804-176	Sprocket, #50B21, Modified
13	1	0-804-008	Key, $\frac{1}{4}$ -in. x $\frac{1}{4}$ -in. x 1-in.
14	1	0-707-005*	Upper Panel, Vinyl
	1	Consult Factory*	Upper Panel, Rilon
	1	0-707-018*	Upper Panel, 2-Ply
15	A/R	0-703-010*	Extrusion, Wind Rib
16	1	0-707-003*	Intermediate Panel, Vinyl (4-panel door only)
	1	Consult Factory*	Intermediate Panel, Rilon (4-panel door only)
17	1	0-707-019*	Solid Vision Panel, Vinyl (optional)
	1	0-707-002*	Vision Panel, Standard
	1	0-707-022*	Solid Vision Panel, 2-Ply (optional)
18	1	0-707-001*	Lower Panel Section, Vinyl
	1	Consult Factory*	Lower Panel Section, Rilon
	1	0-707-014*	Lower Panel Section, 2-Ply
19	A/R	0-552-324	Roll Pin, $\frac{1}{8}$ -in. Dia. x $\frac{5}{8}$ -in.

DOOR OPERATOR AND CONTROL SYSTEM



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Figure 90

PARTS LIST—DOOR OPERATOR AND CONTROL SYSTEM

ITEM	QTY.	PART #	DESCRIPTION
1	1	0-804-381	Bracket, LiftMaster Vertical Mount
2	1	Consult Factory	LiftMaster Door Operator
3	1	Owner Supplied	Fused Disconnect
4	1	Consult Factory	Chain Keeper
5	1	Owner Supplied	Control Station, Three Push-Button

A/R = as required

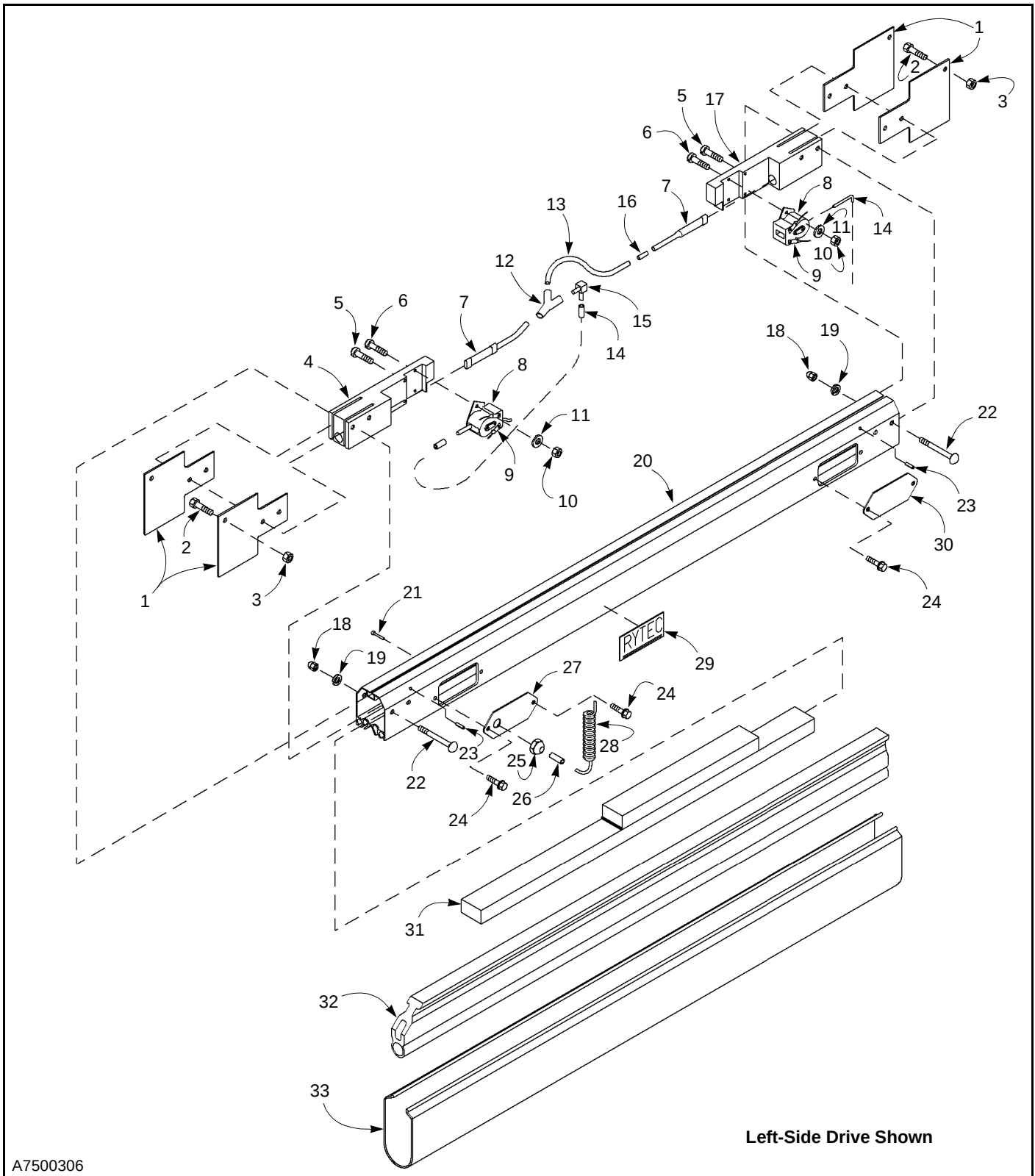
** Item is produced based on manufactured height and width of door.*

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER

To ensure you receive the correct parts when placing an order, always include the serial number of your door. Also, due to product enhancement, the actual parts on your door may be different from those shown in this manual.

PARTS LIST—BOTTOM BAR ASSEMBLY

BOTTOM BAR ASSEMBLY



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Figure 91

PARTS LIST—BOTTOM BAR ASSEMBLY

ITEM	QTY.	PART #	DESCRIPTION
1	4	0-705-094	Breakaway Tab
2	2	0-021-531	Screw, 1/4-20 x 3/8-in. Phillips Flat-Head
3	2	0-553-103	Nut, 1/4-20 Serrated-Flange Hex
4	1	0-705-014	End Block, Left
5	4	S-021-025	Screw, #10-12 x 3/4-in. Truss-Head, Stainless- Steel
6	4	0-021-029	Threaded Stud, 8-32 x 1/2-in.
7	2	0-713-000	Air Switch
8	2	0-211-397	Pressure Switch
9	4	0-014-483	Wire Terminal, Slip-on, Female
10	4	0-553-180	Nut, 8-32
11	4	0-554-179	Lock Washer, #8
12	1	0-804-336	Y-Connector Tube, 3/16-in.
13	1	0-804-219*	Tube, 3/16-in. I.D. Vinyl
14	2	0-007-321	Tube, 4 mm O.D. x 5-in. Vinyl
15	1	0-204-552	Hose Fitting, 90° Elbow
16	1	0-804-337	Connector Tube, 3/16-in. Union
17	1	0-705-013	End Block, Right
18	4	S-021-070	Nut, 3/8-16 UNC Acorn, Stainless-Steel
19	4	S-554-225	Washer, 3/8-in. Split Lock, Stainless-Steel

ITEM	QTY.	PART #	DESCRIPTION
20	1	0-703-807*	Bottom Bar
21	2	0-021-748	Screw, #6 x 1 1/2-in. Phillips Pan-Head
22	4	S-021-652	Screw, 3/8-16 UNC x 2 1/2-in. Hex-Head Stainless-Steel
23	2	0-021-093	Roll Pin
24	4	0-021-603	Screw, 1/4-20 x 3/4-in. Serrated-Flange
25	2	0-014-001	Cord Grip, 1/2-in. NPT
26	2	0-013-006	Tube
27	1	S-703-217	Cover, w/ Hole
28	A/R	0-704-075	Coil Cord Assembly, 4-Conductor, 24-in.
	A/R	0-704-035	Coil Cord Assembly, 4-Conductor, 36-in.
29	1	0-016-658	Decal, Rytec
30	1	S-703-009	Cover, w/o Hole
31	1	0-703-002*	Weight, Bottom Bar
32	1	0-799-1514*	Foam Reversing Edge Assembly
33	1	0-799-1752*	Loop Seal, Yellow Vinyl
	1	0-799-1753*	Loop Seal, White Vinyl
	1	0-799-1754*	Loop Seal, Screen Material
	1	0-799-1782*	Loop Seal, Black Vinyl
	A/R	0-799-1000*	Loop Seal, Hypalon, Low Profile
34	1	0-716-002	Warning Tag, Coil Cord (not shown – used w/ item 28)

